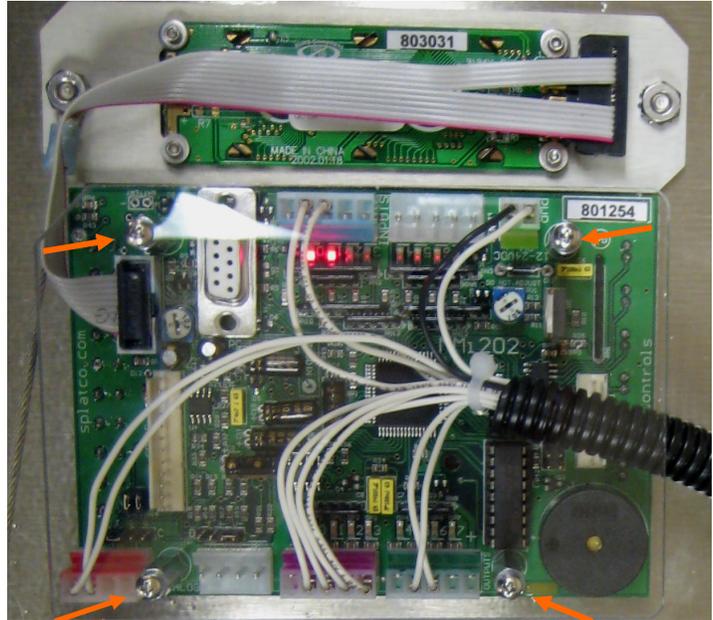# Controller Replacement (Splat)
HCl/HCLI and XT15/XT15I, XT10/XT10I

1. Remove the two screws securing the cabinet cover and open the compartment. Remove the four screw holding the plastic cover on circuit board using a small Phillips screwdriver.

2. Unplug the Splat connectors and the ribbon connector to the display. The plugs are color coded. Refer to the wiring diagram in your manual.

3. Use an adjustable wrench to remove the standoffs that hold the Splat board in place

4. Install the new board and secure with the standoffs that were removed in Step 3.

5. Use the wiring diagram as a reference to plug in the Splat connectors. Check to make sure they are in the correct location– you can burn out the board if they are not.

6. Attach the plastic cover to the standoffs and fasten the cover.

7. The instrument is ready for operation.