

Maintenance Schedule for Parts.

For purchasing, all parts are available individually or parts with an asterisk (*) are available in the FLEX Maintenance Kit (Part #: FLEX66) at www.ankom.com.

Service Interval	Part #	Description	Reference / Location	Quantity	Service Procedure
Clean with each use and replace every 125 runs	9375	Vessel Glass Port Cap	Remove from FLEX55 Digestion Vessel Glass and clean part with soap and water. Examine for any cracks and deterioration in seal.	1 per Vessel	N/A
Clean with each use and replace every 250 runs	9423*	Vessel Bottom O-ring, small	Located in FLEX54 Vessel Bottom Assembly . Wipe clean with moist paper towel.	1 per Vessel	FLS039
	9424*	Vessel Bottom O-ring, large		1 per Vessel	
Clean every 125 runs and replace only as needed	9147	Valve O-ring	Located in FLEX30 Slide Valve Assembly behind front access panel on instrument.	8	FLS014 and FLS018
				4 (Rev A)	
	9147	Valve O-ring	Located in FLEX32 Vent Valve Assembly on the upper backside of the instrument	8	FLS022 and FLS028
				0 (Rev A)	
	9148	Dual Seal - Slide Bar	Located in FLEX30 Slide Valve Assembly behind front access panel on instrument.	0	FLS014 and FLS018
				4 (Rev A)	
9148	Dual Seal - Slide Bar	Located in FLEX32 Vent Valve Assembly on the upper backside of the instrument	0	FLS022 and FLS028	
			4 (Rev A)		

Replace every 250 runs	FLEX71*	Check Valve Assembly	Located in the back of the instrument on top of the electrical cabinet .	1	FLS023
	9412*	Round Belt 1/8in x 9.5in	Located below the Digestion Oven behind the front access panel.	4	FLS030
Clean and replace only as needed	8202*	Container Filter	Located inside the Reservoir Bottles	4	FLS035
	9231*	Vessel Top O-ring	Located in Vessel top inside the Digestion Oven. Wipe clean with moist paper towel.	4	FLS038
	9280*	Column Top O-ring	Located in the Column Top Assembly .	4	FLS034
	9313*	Tube- Pinch Valve	Located Inside Cabinet Left Side Panel.	1	FLS033
	9315	Spray Nozzle - Vessel	Located in Vessel top inside the Digestion Oven. Wipe clean with moist paper towel.	4	FLS031
	9316	Spray Nozzle – N2	Located inside Evaporation Chamber . Wipe clean with moist paper towel.	4	FLS032