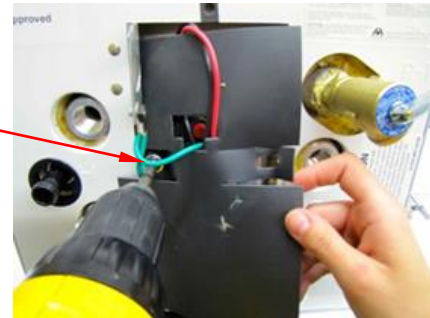


1. Disconnect power from the instrument.

2. Remove the WHITE cover.

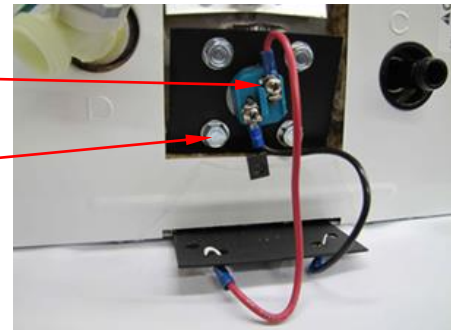


3. Remove the BLACK cover.



4. Remove the wires from the heating element.

5. Remove 4 screws holding bracket and heating element.



6. Remove heating element and bracket.

7. Insert new element and bracket.

8. Secure with 4 screws.

9. Reattach wires.

10. Reattach BLACK and WHITE covers.

11. Fill with water and test.