Service Procedure **004**

Controller XT32 Set-up (pre 11-03)

08/06/2014

Your controller is preset at the factory. To set the controller, follow the steps outlined below. **All settings must be done in sequence.** The menu "**1nP**" is set first.

1. Push ↷ for five (5) seconds and release, "**SP"** will flash. Push ↷ once and release. "**Cntl**" will appear.
2. Use ↷ to display "**1nP** " (MENU)
3. Push ☰ until you reach "**TYPE**"(first menu selection). Once"**TYPE**" is displayed use △ or ▽ to reach "**rt.d**". Continue through the menu using ☰
4. Push ↷ once to reach the next menu, "**Out.p**". Continue through the program using ☰ to get into each menu selection. After programming is complete, hold down ↷ until present temperature reads on the front of controller. Push ↷ and release. Set the set point temperature to 39.5 using △ and ▽ . After you have reached the suggested set point temperature (39.5), press ↷ until the present temperature reads on the front of the controller.

Complete XT32 controller set up

menu	menu selections	settings
1nP=	TYPE	(rt.d)
	SPLL	(-127)
	SPHL	(45)
Outp=	01.ty	(pld)
	01.AC	(re)
	01.cy	(5)
	01.hl	(100)
	02.ty	(off)
DSPL	unit	(c)
SUPR	F.5.5	(off)
CNTL	pbl	(8.1)
	Der	(11)
	off5	(off)
	1nt	(57)
TUNE	Dpn9	(nl)