	FLEX Vessel Top – O-ri FLEX	ng Replacement	Service Procedure # 038 Revised: 10/4/2022
The (4) Vessel Tops in the FLEX Digestion Oven contain O-rings (PN 9231) which provide a seal to the Digestion Vessels and should be replaced if leaking. When a leak occurs, first check that the O-ring is clean and that the mating surface (Vessel) is also clean and undamaged. If the leak persists, then replace the O-ring as follows:			
1. Select the 90 provided Tool	Degree Angled Pick PN 9488 from the Kit.		
	e point of the Pick into the rubber O- from the groove. Avoid damaging the e Pick.		



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3. Clean any residue from the groove with water. Dry the groove and install the new O-ring. Ensure that it is pushed all the way into the groove.

