

FLEX54 Vessel Bottom Assembly – O-Ring Replacement FLEX

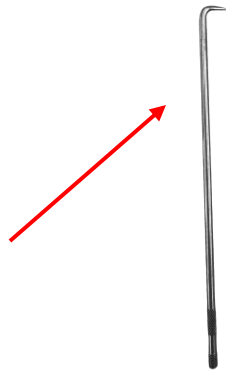
The FLEX54 Vessel Bottom Assembly contains two o-rings as shown below. PN 9423 provides a seal to the Digestion Oven and should only be replaced if a leak occurs. PN 9424 provides a seal to the Digestional Vessel and should be replaced if leaking or after (250) Runs.

1. When a leak occurs, first check that the o-rings are clean and that the connecting surfaces (Oven and Vessel) are also clean and undamaged. If the leak persists, then replace the o-rings as follows.



2. PN 9423 Replacement

Gentle push the point of the Pick into the rubber o-ring and lift it from the groove. Avoid damaging the groove with the Pick.



Select the 90 Degree Angled Pick PN 9488 from the provided Tool Kit.



3. Clean any residue from the groove with water. Dry the groove and install the new o-ring. Ensure that it is pushed all the way into the groove.



4. PN 9424 Replacement

Gently push the point of the Pick into the rubber o-ring and lift it from the groove. Avoid damaging the groove with the Pick.

**5. Clean any residue from the groove with water. Dry the groove and install the new o-ring. Ensure that it is pushed all the way into the groove.**