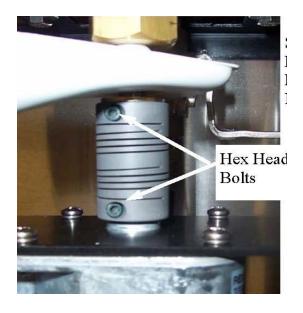
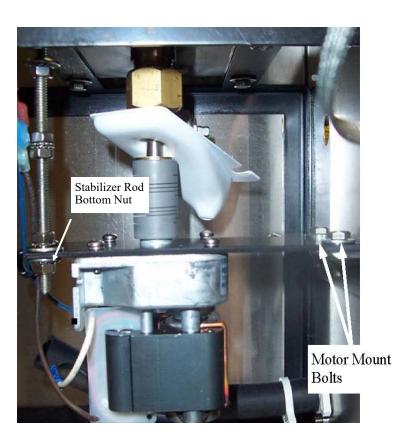
Service Procedure $\# \begin{array}{c} 007\\ 08/05/2014 \end{array}$

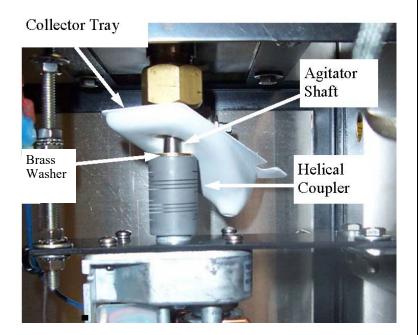
Motor Installation and Alignment A200/A200I

1. Loosen the Hex Head Bolts on the Helical coupler. Remove the bottom nut on the Stabilizer Rod and the motor mount bolts. Remove the old motor.





- 2. If necessary slide a new Helical Coupler on the Agitator Shaft. The Collector Tray and Brass Washer must be above the Helical Coupler.
- 3. Slide the Motor onto the Stabilizer Rod and loosely secure with the bottom Stabilizer Nut. Slide the Helical coupler over the Motor shaft. Loosely install the two Motor Mount Bolts that connect the motor to the frame.



Service Procedure # 00708/05/2014 e **Motor Installation and Alignment** A200/A200I Collector Tray Stabilizer Rod Agitator Shaft Align the coupler by moving the 4. motor. The coupler should be straight up and down. The bottom of the coupler should not touch the Brass Helical Washer motor. Coupler Motor Mount 5. Use the bottom Nuts on the Stabilizer Rod to adjust the motor plate until it is level. Middle Tighten the Stabilizer Rod Bottom Nuts Nuts and the motor mounting bolts. 6. If it needs replacement, connect the Bottom Collector Tray to the Stabilizer Rod using Nuts the Middle Nuts on the Stabilizer Rod. Attach the motor wires to the instrument wire leads. Either wire can be connected to either lead. Connect the power and run the motor.