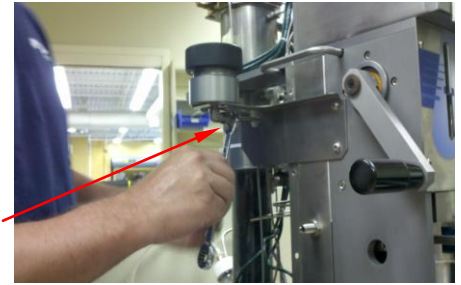
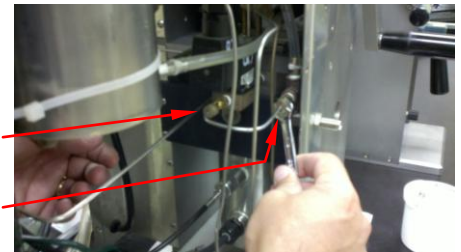
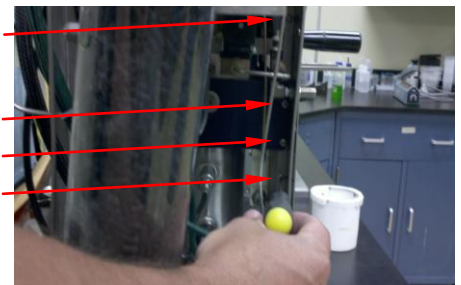


This Service Procedure helps facilitate the easy replacement of the vent tube in ANKOM XT15 Fat Analyzer.

1. Remove the Fill Cup Bracket.

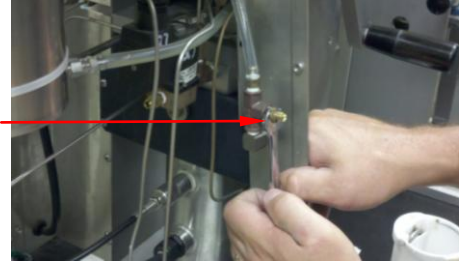
- a. Loosen the compression nut under the Fill Cup Assembly.
- b. Remove the two screws holding the Fill Cup Bracket in place. Support the bracket as this will drop without the nut and screws in place.
- c. Set the Fill Cup Bracket aside for later.

**2. Loosen the compression nut to remove the Vent Trap Assembly. Remove and set aside for later.****3. Loosen the two compression nuts to remove the Vent Tube.****4. Remove the four screws on the inside edge of the side panel. This will release the side panel from the frame.**

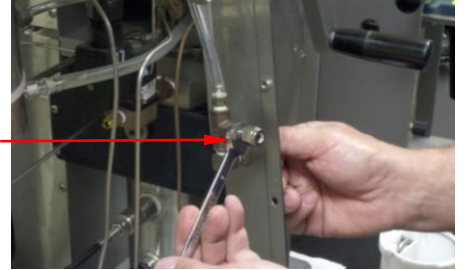
5. Replace the fitting on the Vent Trap Assembly.

- a. Remove the 1/8" fitting on the Vent Trap Assembly.
- b. Install a new 1/4" straight compression fitting onto the Vent Trap Assembly.

1/8"
fitting



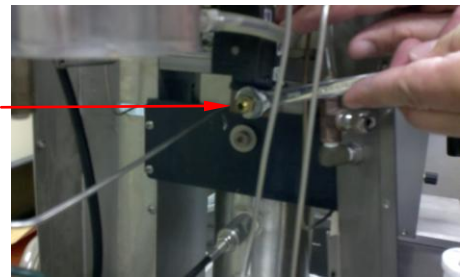
1/4"
fitting



6. Replace the fitting on the Q7 Valve.

- a. Remove the 1/8" compression fitting off of the Q7 Valve.
- b. Install a new 1/4" 90° elbow fitting onto the Q7 fitting.

1/8"
fitting

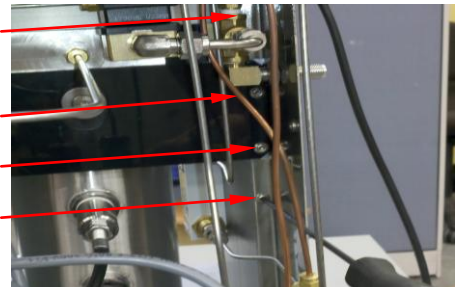


1/4"
fitting

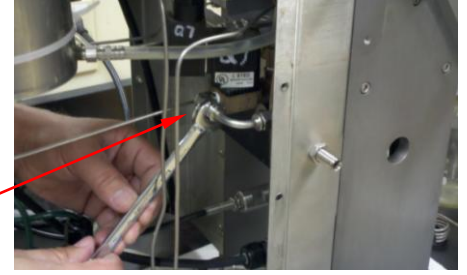


7. Install 1/4" 90° elbow tubing.

- a. Install the 1/4" 90° elbow tubing into the new 1/4" compression fittings. Do not tighten.
- b. Reinstall the side panel with the four screws.



- c. Tighten the tube fittings on each end of the newly installed 1/4" 90° elbow tubing.



- 8. Reconnect the Vent Trap Assembly by tightening the compression fitting.**



- 9. Reattach the Fill Cup Bracket.**

- a. Tighten the compression nut beneath the Fill Cup Bracket.
- b. Tighten the two screws that mount the bracket to the frame.

