

Note: If the level sensor is reading full when the vessel is empty, you will need to retrain or replace the fiber optic level sensor assembly.

If there is solvent in the reservoir and it is not flowing into the vessel, make sure Q4 and Q7 are functioning and the tubes connecting them are not blocked.

**1. Remove the back cover.**

**2. Remove the plug under the reservoir and drain solvent and replace the plug.**

**3. Clean and inspect Q4 valve and Q7 valve. (see Shared Service Procedure 5 – Solenoid Valve Servicing)**

**4. Remove the fill tube between Q4 and the vessel.**

- a. Inspect for blockage.
- b. Replace the tube.

**5. Make sure the vent tube is clear.**

**Note:** There should be no solvent in the vent bottle or vent tube.

**6. Return extraction with vessel open.**

**Note:** If the solvent is flowing into vessel then close the vessel and see if the solvent is still flowing.

**7. If flowing stops when the vessel is closed you will need to inspect the vent valve and make sure there is no blockage in the vent line.**

**8. Report your results to ANKOM.**

