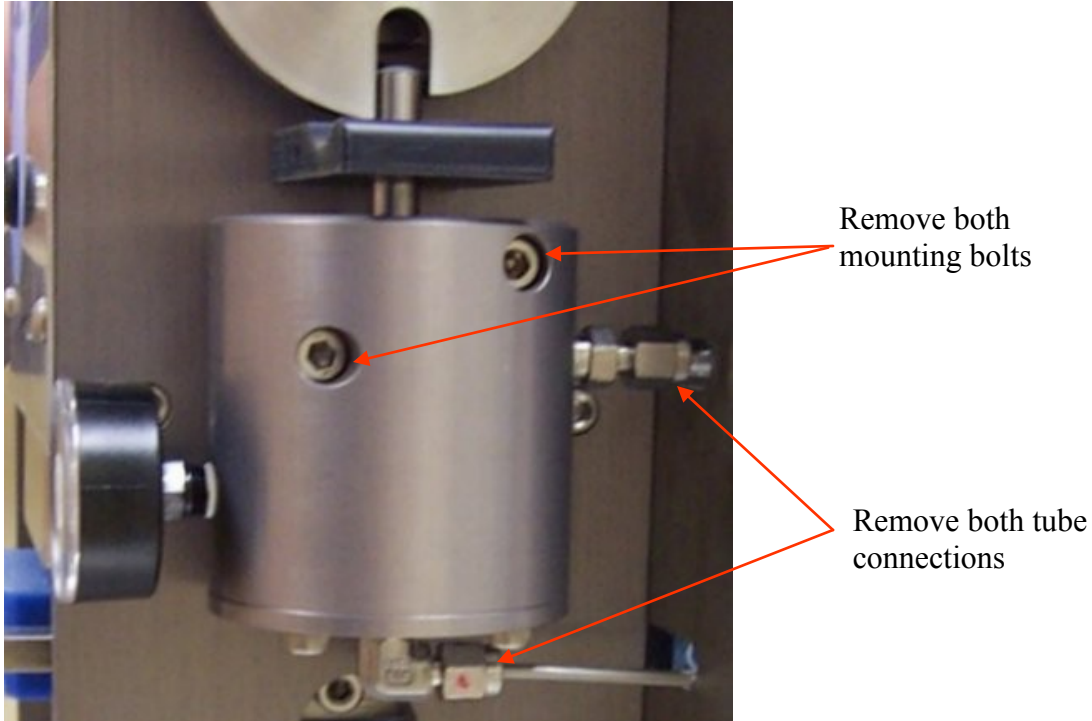


## Valve Replacement (Safety) XT10/XT10I and XT15/XT15I



1. Close and lock the vessel in place. Remove the tube connections and mounting bolts as shown
2. Loosely attach the new Safety Valve to the frame.
3. Attach the two tube connections with your fingers. Make sure the nut is aligned with the fitting. You should be able to easily tighten it with your fingers a few turns. Adjust the safety valve slightly until you can finger tighten the two fittings.
4. Once the fittings are finger tight, use the adjustable wrench and turn each nut another quarter turn. Tighten the 2 mounting bolts with a hex key wrench.
5. Perform an extraction and when pressure builds, observe the two tube fittings to insure they are not “hissing” indicating a leak.