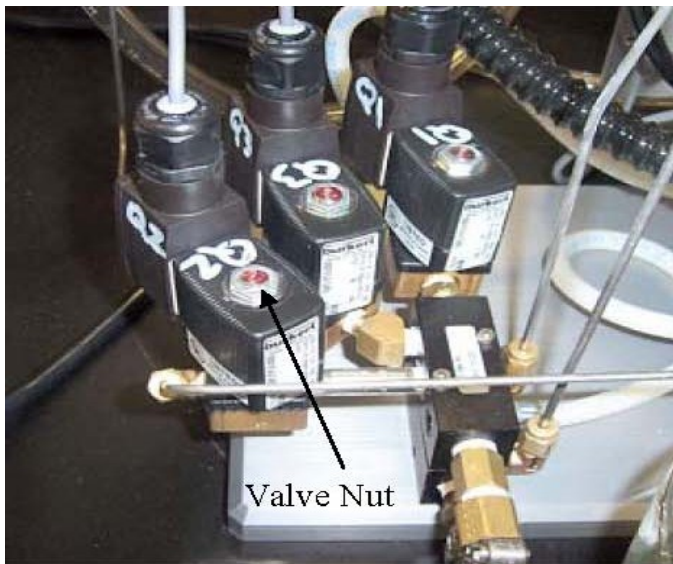
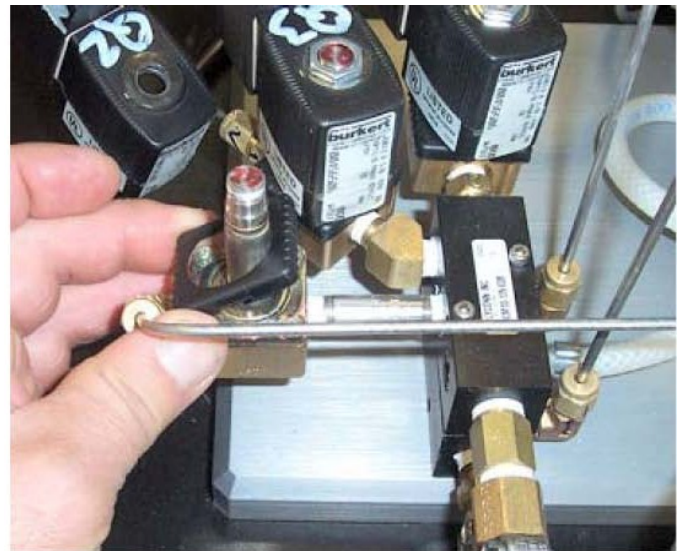


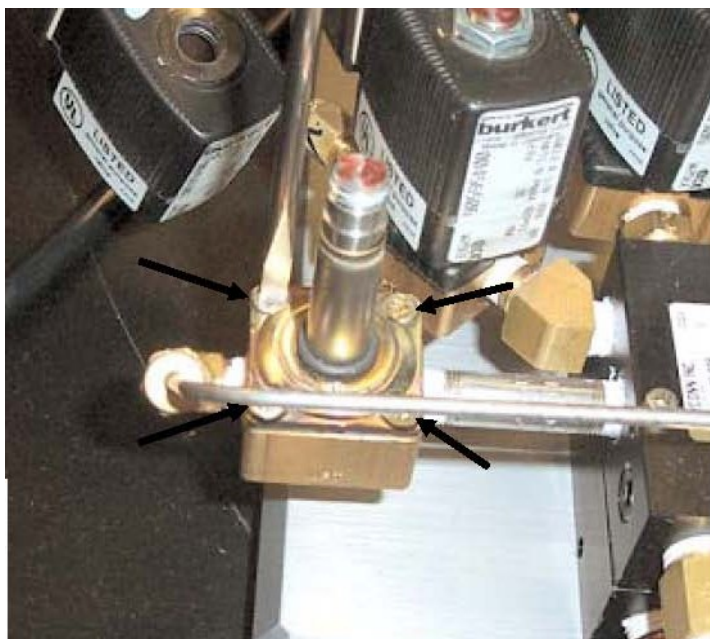
## Solenoid Valves Servicing XT10/XT10I and XT15/XT15I



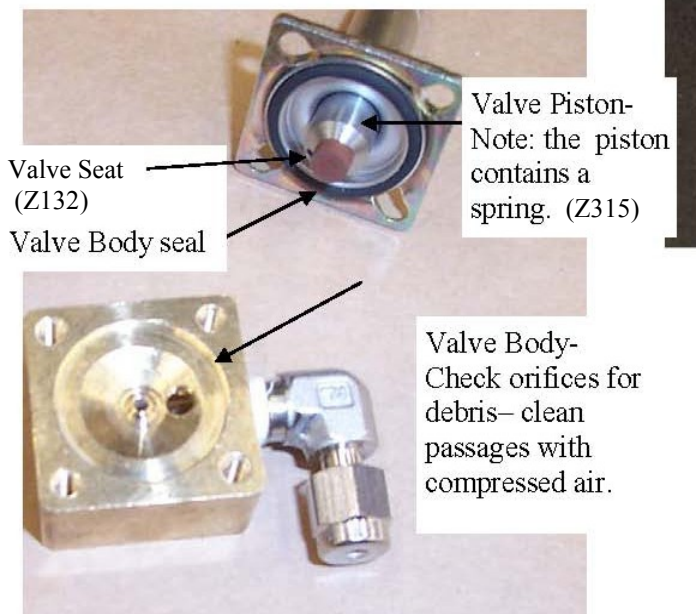
1. Remove the nut on top of the valve using a 9/16" or 14mm wrench. Lift the valve coil off the valve.



2. Remove the black plastic cover.



3. Use a thin flat blade screwdriver to remove the four screws holding the valve top in place.



4. Check the gold Valve Body for debris and corrosion.
5. Check the valve seals for swelling and tears. The valve seat seal is attached by a flange and peels off the piston. Replace both seals if exposed to acetone or damaged.