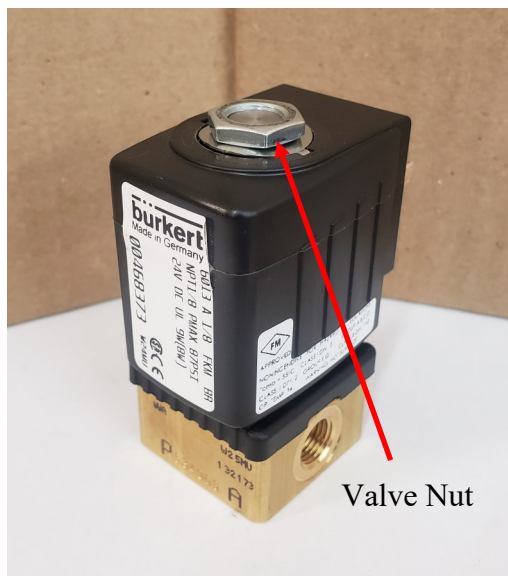


## Solenoid Valve Servicing XT10,XT10I & XT15,XT15I

Service Procedure 005

JAD 10/30/2019

**NOTE** : This procedure is shown with the valve removed. You do NOT have to remove the valve. This procedure works with all Q valves, however the Q5 valve has a special spring. Do NOT mix this spring up with the others. It is recommended you service one valve at a time.



Valve Nut

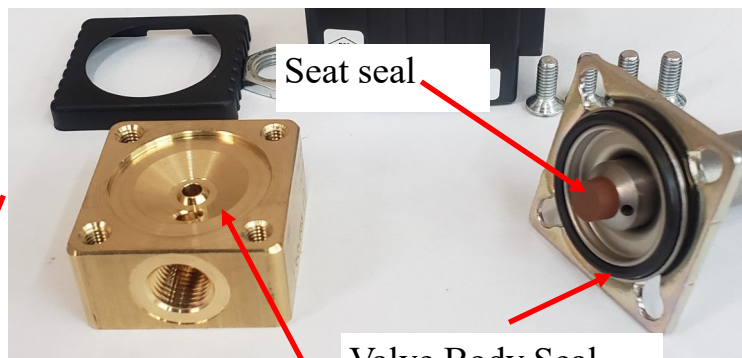
1. Remove the nut on top of the valve using a 9/16" or 14mm wrench. Lift the valve coil off the valve.



2. Remove the black plastic cover.



3. Use the provided T20 torx driver to remove the four screws holding the valve top in place.



Seat seal

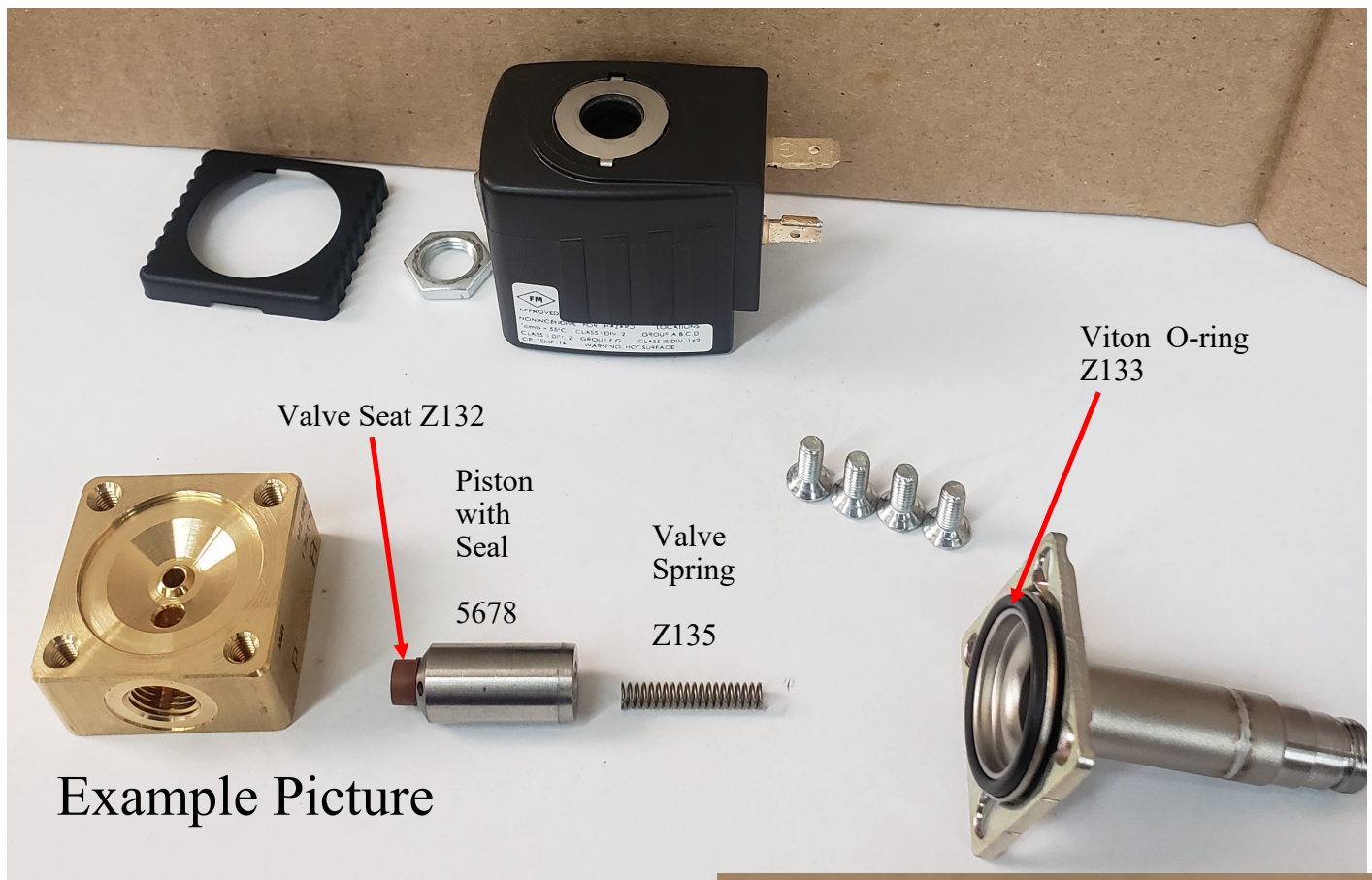
Valve Body Seal

4. Check the gold Valve Body for debris and corrosion.
5. Check the valve seals for swelling and tears. The valve seat seal is attached by a flange and peels off the piston. Replace both seals if exposed to acetone or damaged.
6. Check Valve Body orifices for debris-clean passages with compressed air.

# Solenoid Valve Servicing XT10,XT10I & XT15,XT15I

Service Procedure 005

JAD 10/30/2019



Example of piston with Viton Seal (pet ei-ther ) vs piston with Simriz Seal (High pen solvents)

Part # 5678 - Piston with Viton Seal  
Standard in XT

Part # 5649 – Piston with Simriz Seal  
For High. Pen solvents ( Available for purchase)

