Vessel Replacement
XT10/XT10I and XT15/XT15I

Note: XT10,XT10I Vessel Assembly is ANKOM Part # X77
XT15,XT15I Vessel Assembly is ANKOM Part #X84

Remove the Vent flask tube.

2. Remove the Allen head screws securing the Cabinet back.

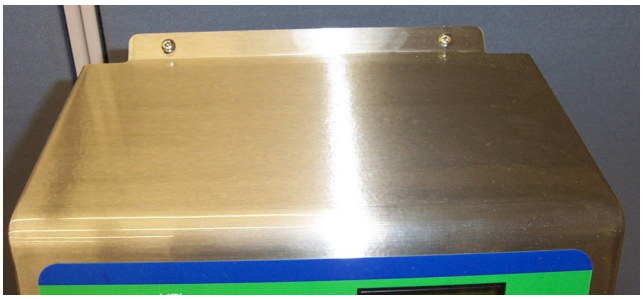
Spread the cabinet out on the bottom of each side and lift up to remove the cabinet.

Note: For XT15, XT15I only, it is also necessary to remove the Pin and disconnect the Fiber Optic Cable.

Unscrew the heater conduit fitting.

Vessel Replacement

XT10/XT10I and XT15/XT15I

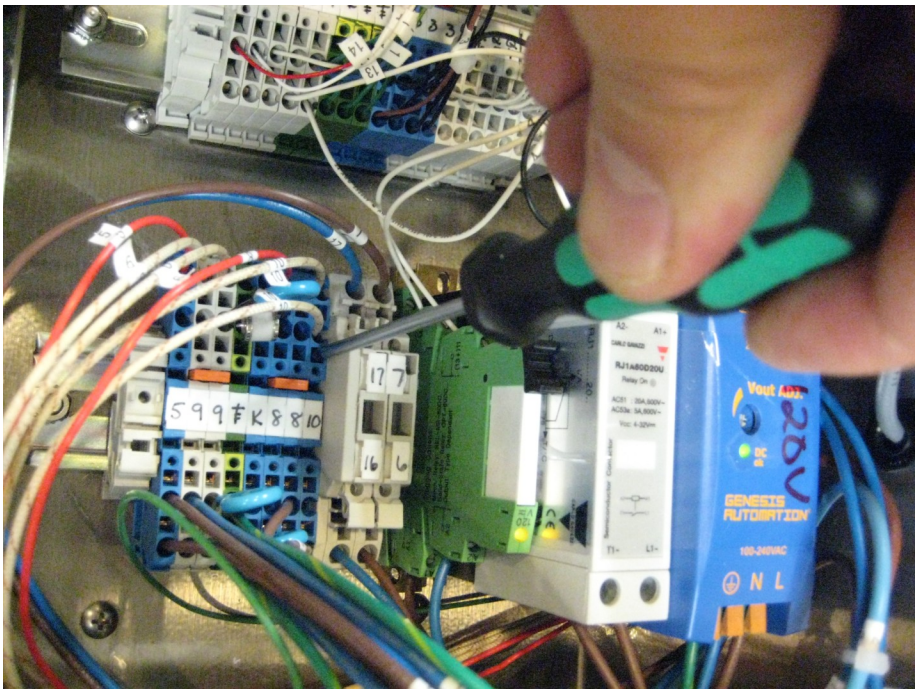


5. Remove the two Allen screws securing the electrical cover closed. Open to access the electrical compartment.

To remove and install wires-

6. Push a thin blade screwdriver into the square slot of the terminal next to the wire you wish to remove. Push down and then back slightly. (Illustrated Below)

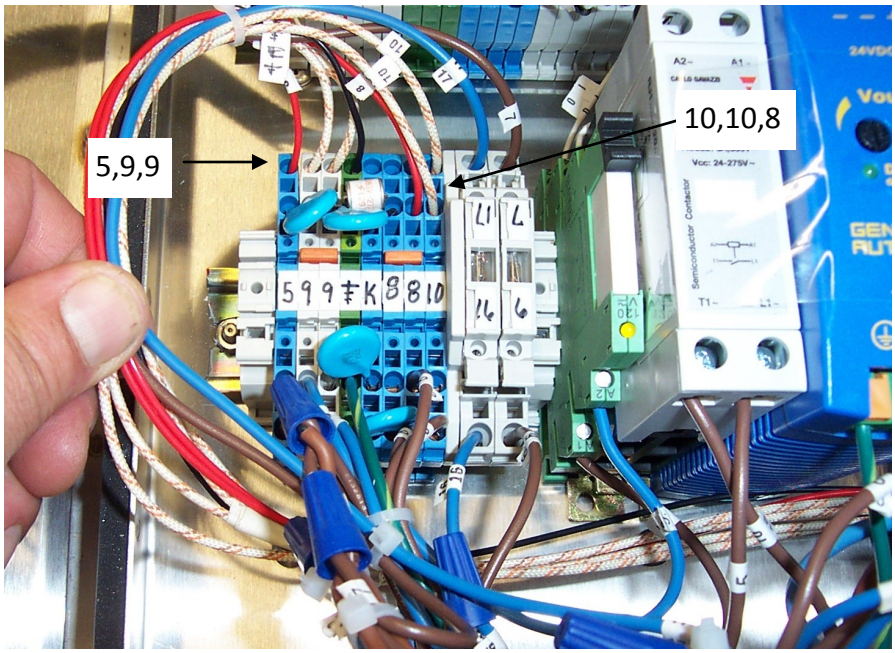
7. Remove the wire.



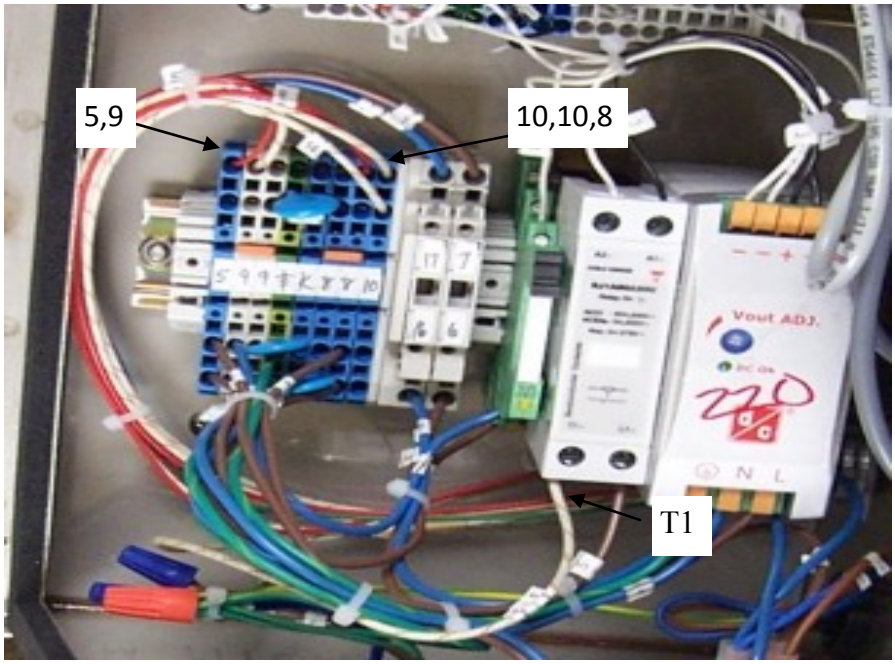
Vessel Replacement

XT10/XT10I and XT15/XT15I

Note: Step 8 is voltage dependent

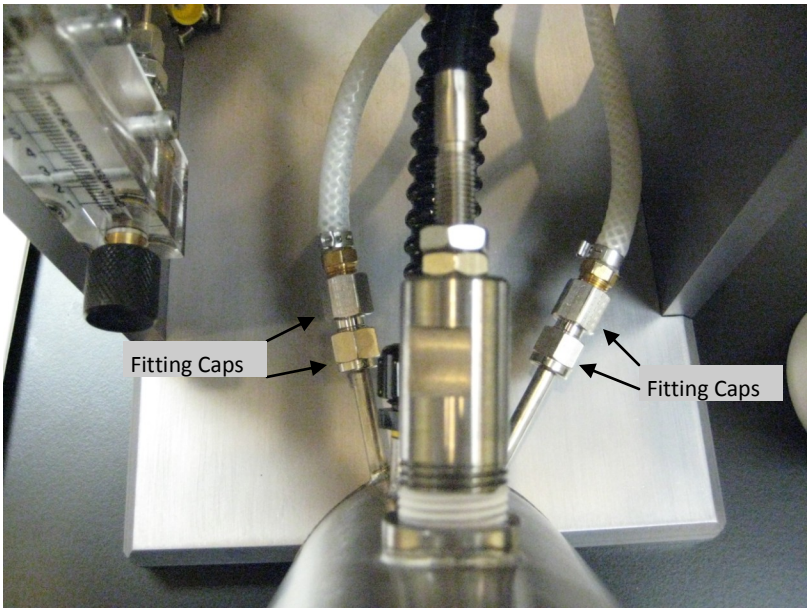


8. **FOR 120v ONLY:**
   Cut the cable ties bundling the wires in the picture. Remove the wires shown- #5, #8 (red), ground (black), braided wires #9,9,10,10



8. **FOR 220V ONLY:**
   Cut the cable ties bundling the wires in the picture. Remove the wires shown- #5, #8 (red), ground (black), braided wires #9,T1,10,10.

Vessel Replacement
XT10/XT10I and XT15/XT15I



9. Loosen the fitting caps on the water tubing to the vessel.

10 Remove the conduit and level sensor cable from the cabinet fittings. Remove the vessel assembly. Install your Vessel Cup into your new vessel.

11. Use the instructions to install the wiring and install the water tubing. Cable tie the wiring with the provided cable ties.

TO TEST:

12. When all connections are complete, turn the instrument on and fill for a test run. Make sure the instrument heats to extracting temperature.

13. Press “Stop” and exhaust the instrument. Repeat the test to make sure the instrument will heat to extracting temperature when warm.