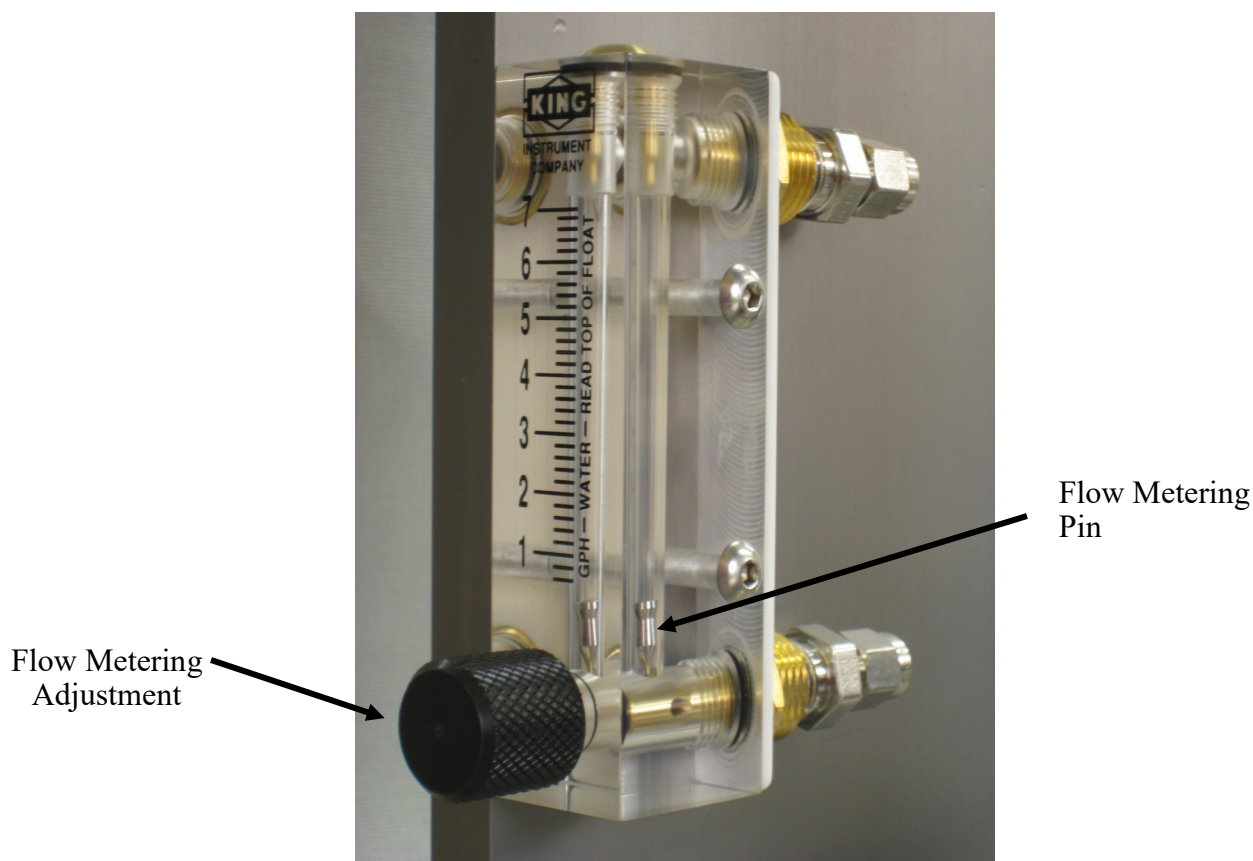


Flow Control Installation XT10/XT10I and XT15/XT15I

1. Install the new Flow Control with the two screws then attach the tube fittings
2. When all connections are complete. Turn the water supply on completely.
3. XT15 start a run. (XT10) fill vessel with 350ml of solvent and start a run. You do not need samples.
4. After the instrument reaches 90°C, record the reflux water flow in the flow controller. The value should be between 6 and 7 GPH when using tap water and 4 to 6 GPH if using a chiller (this may vary depending on brand of chiller). If necessary, turn the front knob on the controller counterclockwise to increase the value, and clockwise to decrease the value. The reflux process runs on 90 second cycles. The reflux controller must be read and adjusted during the first 1 minute of the cycle.



5. Turn the (Flow Metering Adjustment) black knob to regulate the flow to between 6 and 7 on the flow scale. You will adjust the flow when the water is continuously on. If you have any questions please contact ANKOM at (315) 986- 8090.